## Aluminum Center Break Switch <br> Switch Types CB-A, CB-AV <br> 69 kV - $230 \mathrm{kV}=1200 \mathrm{~A}$ - 3000A



## Type CB-A Switch

## CB-A Application

The Cleaveland/Price CB-A is a three-pole, group-operated, aluminum center break switch for installation in substation or transmission line locations. The switch can be mounted in the horizontal upright, vertical, or horizontal underhung positions. The CB-A is suitable for use in a variety of applications including line disconnecting and sectionalizing, circuit breaker bypass and isolation, and transformer isolation. Arc horns or quick break whips can be supplied when small amounts of transformer magnetizing currents or line charging currents must be interrupted.
Accessories and options needed to adapt the switch to a customer's particular requirements are available. The CB-A may be operated manually by use of a swing handle or wormgear mechanism, or electrically operated by use of a type TP-C2 or BT-T motor operator.
The CB-A meets applicable NEMA and IEEE Standards and the rating requirements of applicable IEC Standards.

## CB-A Features

The CB-A continues the Cleaveland/Price tradition of designing simple, dependable switches without the use of castings. Knowledge gained from working with customers to identify and solve general switch problems has played a major part in refining the CB-A. Significant design features include:

- Total non-cast aluminum, copper, and steel parts resulting in superior dependability
- Live parts constructed from extruded aluminum and hard-drawn, high-conductivity copper, producing stronger, more conductive components than parts made of cast materials
- Silver-to-silver, high-pressure line contacts for effective transfer current
- Magnetically attracting parallel path hinge and jaw contacts for outstanding performance under short circuit
- Wiping action at both the jaw contacts and hinge contacts that keep the contacts clean for years of reliable service. Jaw contacts have a long contact wipe surface to accommodate insulator movement.
- Tin-plated copper terminal pads that can accept terminal connectors on three surfaces
- Aluminum to tin-plated copper bolted connections. All bolted contact surfaces are prepared and treated with an oxide inhibitor. Moving contacts are silver-to-silver with a hard-drawn, high-conductivity copper base material.
- Special hinge design supports high cantilever terminal loads while maintaining low pivot force


## Cleaveland/Price has a very basic approach to design... keep it simple.

We apply this approach from material selection to mechanical design. All Cleaveland/Price CB-A and CB-AV switch current-carrying parts are fabricated from high-strength, high-conductivity aluminum or copper. Switch performance is not compromised by flaws that could occur in the casting process. To assure product quality, all incoming material is tested for conductivity and composition verification. Every current carrying part is made in the United States at the Cleaveland/Price manufacturing facility for maximum quality control.

## Designed for Simplicity



Tin-plated copper terminal pads
2 NEMA standard terminal pads with three surfaces to attach connectorsStainless steel contact springs
4
Blade-leveling screws
5 Blade guide with generous lead-in
6 Single-piece aluminum square tube blade - no welding, no castings!Silver-to-silver contacts at hinge and jaw

8 Corona-eliminating hemisphere
9 Replaceable jaw end contacts (contact configuration varies according to amperage rating of the switch)

10 Rigid hot-dip galvanized steel base

11 Rotating insulator stop

12 Rugged rotating insulator bearing assembly
13 Insulator jacking bolts
14 Ice shield
15 True corona-free arc horns
16 Magnetically attracting hinge contact leaves (each end)

## Superior Bearing Assembly

- Maintenance-free, permanently lubricated construction
- High-strength, non-cast, hot-dip galvanized steel shaft
- Special ozone-resistant and UV-resistant seals that outlast conventional seals and contain no metal parts that typically corrode
- Individually sealed ball bearing assemblies in a sealed, grease-packed housing with outer silicone boot shaft seal
- Permanently adjusted bearing assembly


## Installation



## Adjustment Features

## Operating Pipe Adjustment

Threaded adjustments allow for quick and precise switch setup. Not only are the interphase and drive pipes of the operating mechanism supplied with adjustable threaded rod ends, the drive lever has a threaded adjustable radius as well. No special tools are required.

## Live Part Adjustment

CB-AV pole units are shipped from the factory pole unit assembled with insulators and are completely adjusted. Should conductor tension move the switch contacts out of alignment, live part adjustments can be made by using the jacking bolts provided at the base of the switch. By using the additional jacking bolts at the blade hinge, the blade tip contacts can be lowered or raised until the contacts are perfectly aligned.



Jacking bolts for easy adjustment


Note: " $X$ " and " $Y$ " dimensions per customer requirements


## Type CB-AV "V" Configuration Center Break Switch



The CB-AV incorporates the same quality features as those designed into the parallel insulator CB-A.
The switch can be used in a substation or it can be mounted phase-over-phase in a transmission line application.
The CB-AV switch ships with the pole units fully assembled with insulators. The CB-AV also can be shipped as a "Quick Install" unitized switch with the three phases mounted to a common base and completely adjusted.

Tin-plated copper terminal padsNEMA standard terminal pads with three surfaces to attach connectors

Stainless steel contact springs
4
Blade-leveling screws
5 Blade guide with generous lead-in
6 Single-piece aluminum square tube blade - no welding, no castings!

7Silver-to-silver contacts at hinge and jaw
8 Corona-eliminating hemisphere
9 Replaceable jaw end contacts (contact configuration varies according to amperage rating of the switch)

10 Rigid hot-dip galvanized steel base

11 Rotating insulator stop

12 Rugged rotating insulatorbearing assembly
13 Insulator jacking bolts
14 Simple and rugged tie-rod assembly with stainless steel hardware
15 Arc horn/lce shield
16 Magnetically attracting hinge contact leaves (each end)


## Operators/Accessories

## Standard Operator Features

- Swing handle or handcrank operator
- Padlock provision in both the open and closed positions
- Ground strap for vertical operating pipe
- Adjustable stops
- Open and closed position indicators

- Self-lubricating, maintenancefree outboard bearing
- 2" IPS galvanized steel vertical operating pipe
- Adjustable radius outboard bearing lever
- Threaded interphase and drive lever adjustment



This brochure describes standard products and does not show variations in design that are available. Contact the factory for additional details.

Cleaveland/Price reserves the right to make changes or improvements to the products shown in this brochure without notice or obligation.

## Available Accessories

- Arc horns
- Auxiliary switch
- Braidless ground contact
- Electrical interlock
- Extended vertical operating pipe
- Ground blades
- Insulated vertical pipe
- Insulator TR number
- Mounting position
- Operator type
- Accessories required
- Base-mounting details

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