Aluminum Double Break Switch

Switch Types DB-A, DB-AV 345 kV, 1300 kV BIL • 2000A – 5000A



US Patent Numbers: 8916785B1 9147537B1



Designed for Simplicity

The Cleaveland/Price 345 kV DB-A is an aluminum double break switch that continues the Cleaveland/Price tradition of manufacturing reliable, low-maintenance, non-cast switches. It is available in a traditional parallel insulator configuration, as well as a low-profile "V" configuration.

In application, the double break switch design is interchangeable with the vertical break as it can be installed on the same phase spacing. An advantage of a double break over a vertical break is that overhead clearance is less of a consideration because the blade operates in a horizontal plane. The blades are naturally counterbalanced so a counterbalance mechanism is unnecessary.

The Cleaveland/Price DB-A switch design features a patented blade rotation mechanism. The bearings for blade roll-over are adjacent to the blade and offset from the blade's rotational axis rather than around the

outer surface of the blade. This allows the bearings to be a very small diameter, which greatly reduces the force needed to operate the switch. The mechanism also utilizes the weight of the blade pivoting on the offset bearings to assist in opening the switch.

DB-A contacts are designed to take advantage of electromagnetic forces by using a reverse-loop configuration at the breakjaws. Current transfer points are kept to a minimum.

The DB-A and DB-AV meet applicable NEMA and IEEE Standards and the rating requirements of applicable IEC Standards. Testing included short circuit, temperature rise, dielectric, mechanical endurance, ice, corona, and radio influence voltage.

Testing of the 345 kV DB-A to IEEE Standards



Short circuit testing

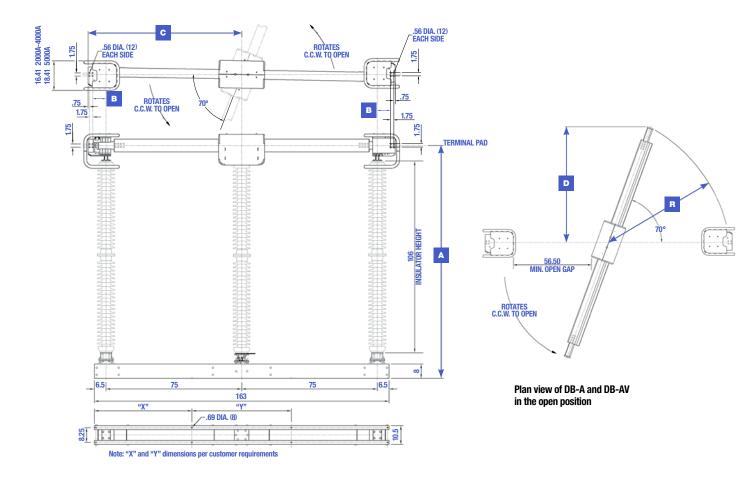


Ice testing



Cleaveland/Price has a very basic approach to design ... keep it simple.

It is an approach that is employed from material selection to mechanical design. All Cleaveland/Price disconnect switch, current-carrying parts are manufactured from high-strength, high-conductivity copper or extruded aluminum. Switch performance is not compromised by flaws that could occur in the casting process. To assure product quality, all incoming copper and aluminum material is tested for conductivity and composition verification. Every current-carrying part is fabricated in the United States at the Cleaveland/Price manufacturing facility for maximum quality control.

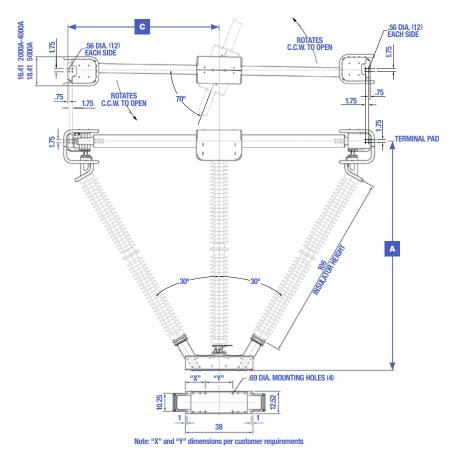


Legend for DB-A and DB-AV

- A-Base to centerline of the terminal pad
- B—Centerline of insulator to the centerline of the nearest terminal pad hole
- C-Centerline of the rotating insulator to the end of the terminal pad
- D—Centerline of the pole unit to the end of the blade in the open position
- R-Blade radius

			Ratings									Dimensions				
Morri	, kul Mat	ad Adel	Arm	Mor	Britary NA Ped	Short-Circuit A	Thre wa	ater IR Aurites	Style Muniber	♦	C	0	*	wt. Pol	ins.	
	·		2000	100	164	63		C04B119	128.72	7.48	84.98	74.87	79.25	1895		
345	362	1300	3000	120	195	75	324	C04B120	128.72	7.48	84.98	76.25	80.75	1941		
			4000	120	195	75		C04B121	128.72	7.48	84.98	76.25	80.75	1996		
			5000	120	195	75		C04B122	130.46	10.50	88.00	78.50	83.13	2166		
			2000	100	164	63		C04B123	127.65	7.48	84.98	74.58	79.25	2033		
			3000	120	195	75		C04B124	127.65	7.48	84.98	75.99	80.75	2079		
			4000	120	195	75		C04B125	127.65	7.48	84.98	75.99	80.75	2134		
			5000	120	195	75		C04B126	129.49	10.50	88.00	78.21	83.13	2304		

DB-AV Technical Data



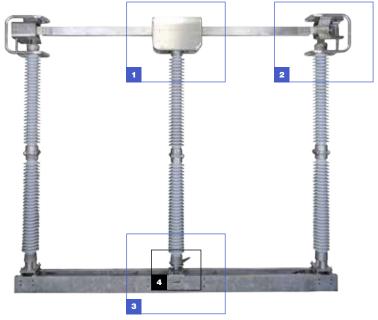
DB-AV Application

The DB-AV uses the same current-carrying parts as the DB-A; however, the jaw-end insulators are inclined. By having the jaw-end insulators inclined, the cable conductors establish electrical clearance from the base without the need for wire guides or outriggers. The inclined insulator design makes the switch suitable for mounting on a single beam.



					Ratings							Dimensions			
ir.	in al mot	al audi	Arno	Morr	antany va	Short Circuit W	Time va	der Rumber Switch	Style Munited	*	O	0	*	W.L. Pole II	
		1300	2000	100	164	63	324	C04B127	129.06	7.48	84.96	74.87	79.25	1801	
			3000	120	195	75		C04B128	129.06	7.48	84.96	76.25	80.75	1847	
			4000	120	195	75		C04B129	129.06	7.48	84.96	76.25	80.75	1902	
			5000	120	195	75		C04B130	129.80	10.50	88.00	78.50	83.13	2072	
345	362		2000	100	164	63	367	C04B131	129.06	7.48	84.96	74.87	79.25	1939	
			3000	120	195	75		C04B132	129.06	7.48	84.96	76.25	80.75	1985	
			4000	120	195	75		C04B133	129.06	7.48	84.96	76.25	80.75	2040	
			5000	120	195	75		C04B134	129.80	10.50	88.00	78.50	83.13	2210	

Quality Construction





Blade Rotation Mechanism

The switch operating force is minimized through a unique, patented mechanism that is housed within a protective ice shield. When the switch closes, the mechanism applies the greatest rotational torque to the blade as it compresses the contact finger springs. Compared to other double break switch designs, the mechanism significantly reduces the operating force to close.

Premature blade roll-over, often a cause of contact burning on double break switches, is averted by providing ample clearance in the breakjaw so that the blade begins to rotate into the contact fingers only after it engages the back of the breakjaw assembly.



Stationary Contact Ends

- Unbreakable non-cast terminal pads with NEMA standard hole pattern on three planes
- Tin-plated, high-conductivity copper breakjaw fingers
- Reverse-loop silver-to-silver contacts
- Stainless steel contact springs located outside of the current path
- Generous blade guide-in for switch closing
- Ice shields
- Aluminum corona rings
- Arc horns



Base and Bearing Assembly

- Hot-dip galvanized doublechannel base
- Rotating insulator stop assembly
- Insulator-aligning jacking bolts on all insulators
- Heavy-duty bearing assembly



Bearing Assembly

- Maintenance-free, permanently lubricated construction
- High-strength, non-cast, hot-dip galvanized steel shaft
- Special ozone-resistant and UV-resistant seals that outlast conventional seals and contain no metal parts that typically corrode
- Individually sealed ball bearing assemblies in a sealed, grease-packed housing with outer silicone boot-shaft seal
- Permanently adjusted bearing assembly

Operators/Accessories







Ordering Information

Furnish:

- Switch type
- Voltage
- Amperage
- Peak and short-time short-circuit ratings
- BIL level
- Insulator TR number
- Mounting position
- Operator type
- Accessories required
- Base mounting details

Available Accessories

- Auxiliary switch assembly
- Braidless ground contact
- Ground blades
- Ground blade mechanical interlock
- Key interlock
- Operator grounding platform
- Wire guides
- Outriggers
- Terminal connectors

This brochure describes standard products and does not show variations in design that are available. Contact the factory for additional details. Cleaveland/Price reserves the right to make changes or improvements in the products shown in this brochure without notice or obligation.

Standard Operator Features

- 40:1 ratio geared handcrank
- Padlock provision in both the open and closed positions
- Ground strap for vertical operating pipe
- Adjustable stops
- Open and closed position indicators
- Self-lubricating, maintenance-free outboard bearing
- 2" IPS galvanized steel vertical operating pipe
- Adjustable radius outboard bearing lever
- Threaded interphase and drive lever adjustment

